# PATENT SPECIFICATION

809.827



Date of Application and filing Complete Specification: June 23, 1955. No. 18238/55.

Application made in Switzerland on July 2, 1954. Complete Specification Published: March 4, 1959.

Index at acceptance:—Classes 2(3), U4(A2:C4); and 81(1), B1Z, B2(B3:C:H:L:N:S:Z). International Classification:—A61k. C07c.

## COMPLETE SPECIFICATION

# Hormone Preparations

We, CIBA LIMITED, a body corporate organised according to the laws of Switzerland, of Basle, Switzerland, do hereby declare the invention, for which we pray that a patent 5 may be granted to us, and the method by which it is to be performed, to be particularly described in and by the following statement:—

This invention relates to preparations having a content of 3 different testosterone esters, 10 namely testosterone undecylenate, testosterone valerate and testosterone propionate. These preparations possess a protracted androgenic effect and are intended for use as medicaments in human and veterinary medicine. Especially 15 valuable are preparations in which the three components, testosterone undecylenate, testosterone valerate and testosterone propionate are contained in the approximate proportion of 15:8:2. The content of the testosterone 20 ester mixture in the composition preferably varies between 0.01-50 per cent by weight. In individual doses in order to obtain a therapeutic effect, as for example in single tablet or ampoule, 0.5-500 m.g. of the specified testosterone ester mixture can be present.

The special therapeutic properties of the new hormone preparations can be proved, for example, by experiments on capons. For this purpose, by way of example, individual doses of 2.5 mg. were administered intramuscularly as follows:

 1. 1 dose of the testosterone ester mixture according to the present invention, consisting of

1.5 mg. of testosterone undecylenate 0.8 mg. of testosterone valerate

0.2 mg. of testosterone propionate

Total 2.5 mg. mixture

2. 1 dose of 2.5 mg. of testosterone undecylenate alone,

3. 1 dose of 2.5 mg. of testosterone valerate alone,

[Price 3s. 6d.]

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4. 1 dose of 2.5 mg. of testosterone propionate alone.

The silhouette of the comb was measured planimetrically and the growth expressed graphically as a percentage as shown in the accompanying drawing. The individual curves represent average values of experiments with 4-7 capons. It is seen from them that a single dose of the mixture of the three testosterone esters according to this invention (curve 1) has a considerably stronger effect that that of any of the esters alone in the same dosage (curves 2, 3 and 4). A further particular advantage of the new preparations consists in that, compared with the individual esters, they have to some extent a more rapid onset and attainment of the maximum growth and to some extent a more protracted maximum growth. Also on the basis of clinical experiments the new preparations are shown to be a considerable advance as compared with the known medicaments.

The new testosterone ester preparations are prepared by conventional methods, for example with the use of pharmaceutical, organic or inorganic carrier materials such as are suitable for parenteral, enteral or local application. Such substances are concerned as do not react with the testosterone esters, as for example water, vegetable oils, benzyl alcohol, polyethylene glycols, gelatin, lactose, starch, magnesium stearate, talc, Vaseline, cholesterol or other medicament carriers. "Vaseline" is a Registered Trade Mark. Of especial importance are preparations for parenteral administration, preferably solutions, primarily oil solutions, and also suspensions, emulsions or implantates; in a corresponding manner tablets or dragees are produced for enteral application and salves or creams for local application. The preparations can, if desired, be sterilised or subjected to the addition of auxiliary materials such as preserving, stabilising, wetting or emulsifying agents, salts for variation

Price 25p

of the osmotic pressure or buffer substances or also other therapeutically valuable materials, for example local anaesthetics or substances having an effect upon the blood vessels.

The following Examples illustrate the invention:

#### EXAMPLE 1.

Testosterone valerate Testosterone propionate Benzyl alcohol Sesame oil to	80 mg. 20 mg. 40 mg.
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15 The production of these oil ampoules can be carried out as follows:

I. The testosterone esters (undecylenate, valerate, propionate) are mixed and finely ground. Then the benzyl alcohol is introduced and the whole heated on the water bath until solution results.

II. The solution I is then diluted with sesame oil, so that 1 cc. of the resulting solution contains exactly 250 mg. of the testosterone esters.

III. The solution is filtered in the customary manner and filled into ampoules; the closed ampoules are heat-sterilised in accordance with the usual directions.

## 30 Example 2.

	CRYSTAL AMPOULES	_
	Testosterone undecylenate	30.00 mg.
	Testosterone valerate	16.00 mg.
	Testosterone propionate	4.00 mg.
35	Sodium carboxymethylcellulose	5.00 mg.
-	Sodium chloride	7.50 mg.
	Sodium phosphate, prim.	2.00 mg.
	Sodium phosphate, sec.	1.00 mg.
	Merthiolate (Registered Trade	
40	Mark)	0.01 mg.
70	"Tween" 20 (Registered Trade	<b>:</b>
	Mark)	1.00 mg.
	Dist. water ad	1.00 cc.
	The testosterone esters are gro	und with the
45	sterilised "Tween" 20 and th	e suspension
	agent (see below), added in portion	ons, and then
	made up to the desired volume	with the re-
	mainder of the suspension agent.	The suspen-
	sion agent is prepared by bringing	g the sodium
50	carboxymethylcellulose into solu	ution in the
	water by way of the swelled cond	ition and dis-
	solving therein the primary at	id secondary
	sodium phosphate and also the "	Merthiolate"
	and the sodium chloride. Bef	ore luse the
55	suspension agent is heat-sterilise	d. The pre-
	manufact and filling of the correcte	I ammoules is

paration and filling of the crystal ampoules is

carried out with the observance of aseptic precautions.

recaunous.			
Example 3.			
TABLETS			60
Testosterone undecylenate	15.00		
Testosterone valerate	8.00	mg.	
Testosterone propionate p-Stearoylamino-phenyl-trimethy	2.00	mg.	
o-Stearovlamino-phenyl-trimethy	yl		
ammonium methyl sulphate	0.10	mg.	65
Lactose	90.00	mg.	
Powdered Sugar	215.00	mg.	
Stearin	3.00	mg.	
Talc	16.90	mg.	
	350.00	me.	70

I. The hormones are ground to a homogeneous mixture with a part of the lactose; mixing is then carried out with the remainder of the lactose and the powdered sugar.

II. The p-stearoylamino-phenyl-trimethylammonium methyl sulphate is dissolved in alcohol and the hormone powder mixture I moistened with the solution, granulated with a little water and dried.

III. The lubricant is added and the whole tableted in the customary manner.

The testosterone esters to be used according to this invention can be produced by known methods. Thus for example, the testosterone

methods. This for example, the lessorations indecylenate is obtained in the following 85 manner:

Into a solution, prepared in a dry nitrogen atmosphere, of 28.84 gm. of testosterone in 100 cc. of anhydrous benzene and 30.2 cc. of anhydrous pyridine, 27.0 cc. of undecylenyl chloride are introduced drop-wise within 45 minutes with stirring and external cooling with water at 18-20°C. When the addition is complete, the mixture is stirred for a further 15 hours at room temperature, then poured into 200 cc. of 2N-sulphuric acid and the whole extracted with ether. The ether extract is washed consecutively with 0.5 N-sulphuric acid, water, 0.1 N-caustic soda solution and with water to a neutral reaction, dried with sodium sulphate and evaporated. The solventfree residue is recrystallised from anhydrous ethanol with cooling in a mixture of ice and common salt. By filtration with suction, washing with 95% ethanol and drying at 25-28° C. under vacuum, pure testosterone undecylenate of the formula:

is obtained in colourless crystals of m.p. 52-53.5° C. WHAT WE CLAIM IS:-

1. Hormone preparations with a content of 5 testosterone undecylenate, testosterone valerate and testosterone propionate.

2. Hormone preparations according to claim 1, wherein the relative proportion of testosterone undecylenate, testosterone valerate and 10 testosterone propionate is approximately 15:8:2.

3. Hormone preparations according to claim 1 or 2, having a content of 0.1 to 50 per cent by weight of a mixture of testosterone 15 undecylenate, testosterone valerate and testo-sterone propionate.

4. Hormone preparations according to any

one of claims 1-3 having a content of 0.5 to 500 mg. of a mixture of testosterone undecylenate, testosterone valerate and testosterone propionate in a single tablet or ampoule.

5. Hormone preparations according to any one of claims 1-4 suitable for parenteral administration and having a content of testosterone undecylenate, testosterone valerate and testosterone propionate.

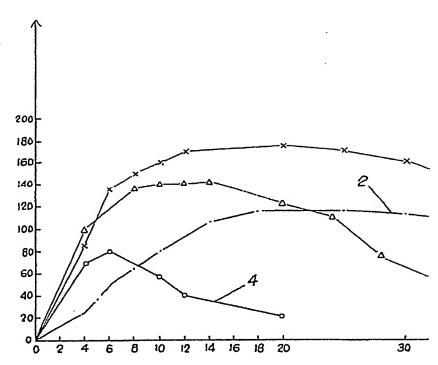
6. Oily solutions according to any one of claims 1-5 suitable for parenteral administration and having a content of testosterone undecylenate, testosterone valerate testosterone propionate.

ABEL & IMRAY.

Leamington Spa: Printed for Her Majesty's Stationery Office, by the Courier Press.—1959.
Published by The Patent Office, 25, Southampton Buildings, London, W.C.2, from which copies may be obtained.

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Growth of crest expressed as a percentage



809,827 COMPLETE SPECIFICATION
1 SHEET
This drawing is a reproduction of the Original on a reduced scale.

